

Trailex

SPORT UTILITY TRAILERS

SUT-200-S

SMALL BOAT/KAYAK/CANOE

TRAILER

Assembly Instructions



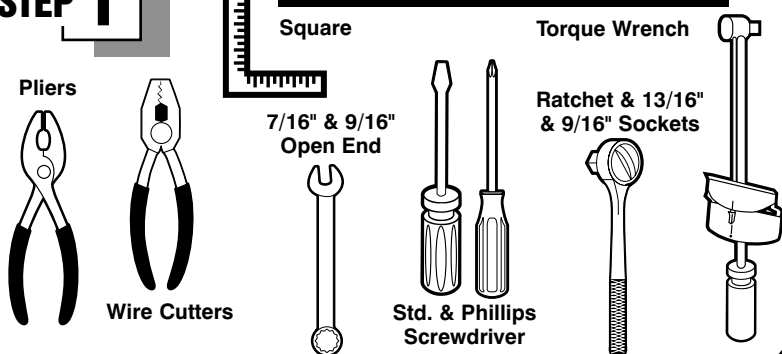
SUT-200-S
Standard with Galvanized Wheels

ASSEMBLY REQUIREMENTS

- ✓ Torque all "T" bolt nuts to 35-40 foot pounds.
- ✓ Check all lights before towing
- ✓ Tire pressure not to exceed 15 pounds inflated.
- ✓ Re-Torque wheel nuts after first 25 miles to 80 ft. pounds and periodically thereafter.

STEP 1

SUGGESTED TOOLS



STEP 2

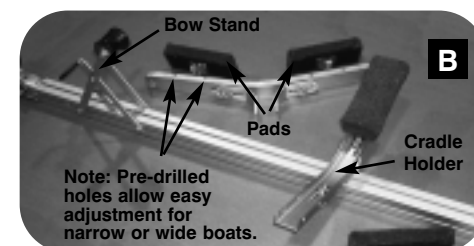
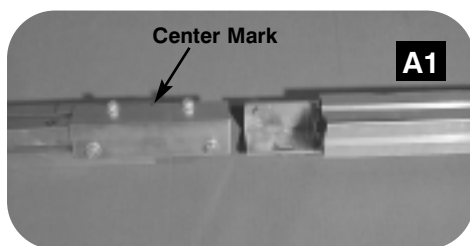
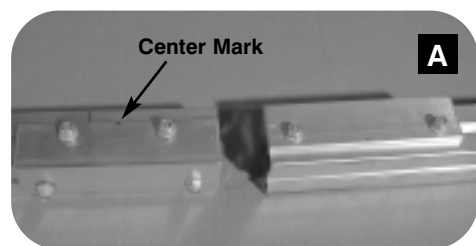
- ❑ Remove and Identify all parts from boxes. (Refer to exploded drawing parts list)
- ❑ Layout all parts to configuration of trailer using assembly sheet as your guide.



STEP 3

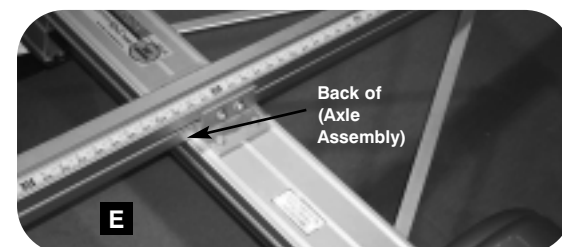
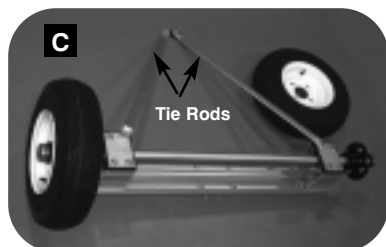
- ❑ Loosen angle splice bolts (tightened for shipment) on both tongue sections (Shown in picture A). Slide angles to center marks (Shown in picture A1). Slide tongue sections together aligning T-bolt heads with slots (Shown in picture A2). When tongue sections are flush, tighten all nuts.
- ❑ Install front bow stand: scissor open the bow stand (Shown in picture B) bolt bow stand to trailer tongue (using 4 "T" bolts and nuts contained in tongue). Final adjustment when loading boat.
- ❑ Bolt 2 pads on front (24") padded cradle holder (bolts/nuts in each). Slide 2 "T" bolts and nuts (contained in front tongue section) towards the bow stand. Final adjustment when loading boat.
- ❑ Bolt 2 pads on rear (32") padded cradle holder (bolts/nuts in each). Slide 2 "T" bolts and nuts (contained in rear tongue section forward approximately 1 foot. Final adjustment when loading boat)

IMPORTANT: Leave 4 "T" bolts and nuts loose in front of the rear cradle for axle assembly in next step.



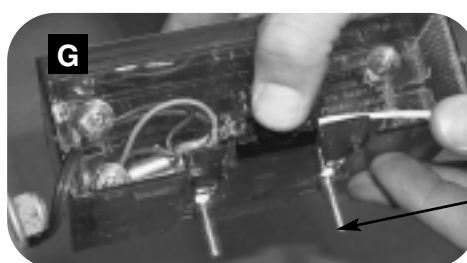
STEP 4

- ❑ Take 1-1/8" "T" bolt off tie rod end. Slide from rear of tongue section forward (in bottom slot) up towards tongue splice plates. (Save nut and rubber washer for next step).
- ❑ Swing tie rods out (Shown in picture C). Rubber washer over 1-1/8" "T" bolt first then both tie rods, then nut held from previous step. **DO NOT** tighten at this time.
- ❑ Install wheels and tires to hubs (valve stems facing out) using 8 lug nuts. Making sure then tapered section of lug nut goes into the wheel. Use a 13/16" socket and ratchet (torque to 80 ft. pounds, re-torque after 25 miles rechecking with every trip).
- ❑ Assemble fender brace to axle assembly with bolts supplied (Shown in picture D). Make certain outside edge of fender brace and lower suspension unit are flush with top edge of axle assembly. Assemble fender to brace in this order, 1) Steel washer, 2) Fender, 3) Fender Brace, 4) Lock nut. Install axle assembly to tongue section approximately 38" from rear of tongue section to back of axle assembly. As (Shown in picture E) - secure in place - go back and secure tie rods in place at this time.

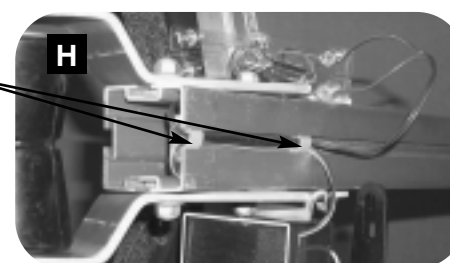


STEP 5

- ❑ Install taillight brackets and black plastic license plate bracket (on drivers side) first and then rear 6" roll to rear of tongue. Secure taillight brackets in place as (Shown in picture F). Final location of 6" rear roll assembly to be determined with boat in place (roll only meant for loading - - does not touch boat hull when in trailering position).
- ❑ Pull black tab and drop light bulb assembly out (Shown in picture G). This is how you will change the bulb when needed.
- ❑ After lights and brackets are installed, attach main white ground wire (screw in tongue) then pull wiring harness through the tongue section (use tape measure to pull wire harness through the tongue), start at opening in front under the coupler and pull through to the rear opening (Shown in picture H). Attach the green-brown and yellow low-brown wires to the color matching phillips screws in the taillights. (Green-Brown Right, Yellow-Brown Left standing behind trailer). Attach the the white ground wire to one of the taillight bolts. (Shown in picture G)



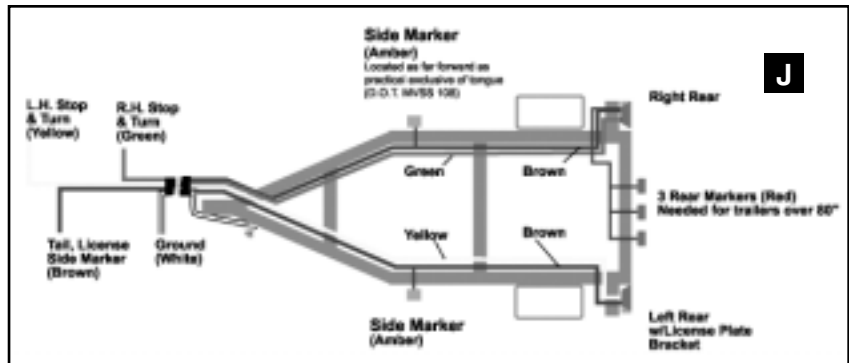
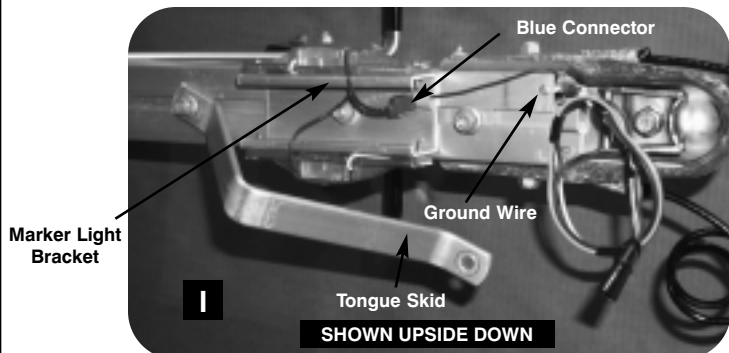
Adhesive Wire Holders
Taillight Bolt



Picture shows view from underside of trailer

STEP 6

- ❑ With "T" bolt attached, slide only one end of front skid in bottom slot of tongue. Then slide yellow light bracket on same bottom slot of tongue, be sure to leave skid hanging. (Shown in picture I)
- ❑ Take the 2 yellow marker lights and cut the white wires (long enough to reach the screw holes) and strip the ends, attach the ring terminals. The ring terminals will go behind the lights, the screws will go through the light hole and the ring terminal holes at the same time. Tighten the screws.
- ❑ Take the 2 brown wires (1 on each light) strip the ends then twist them together to make one. Take 1 of the 2 brown wires in the main harness, separate it from the other color wire (green or yellow). **DO NOT CUT OR STRIP JUST SEPARATE.** Use the larger blue connector (with a built in flap). Take the 2 brown wires (twisted together from the marker lights) insert them into the hole that is not opened. Take the main brown harness wire (you just separated) push it through the open barrel then close the flap, making sure it "clicks" to create secure connection. Use the grey sticky wire holders to run the harness to the coupler neatly. Slide the last "T" bolt attached to the skid under tongue slot and tighten
- ❑ Go to inset instructions below. (Shown in picture J)



STEP 7

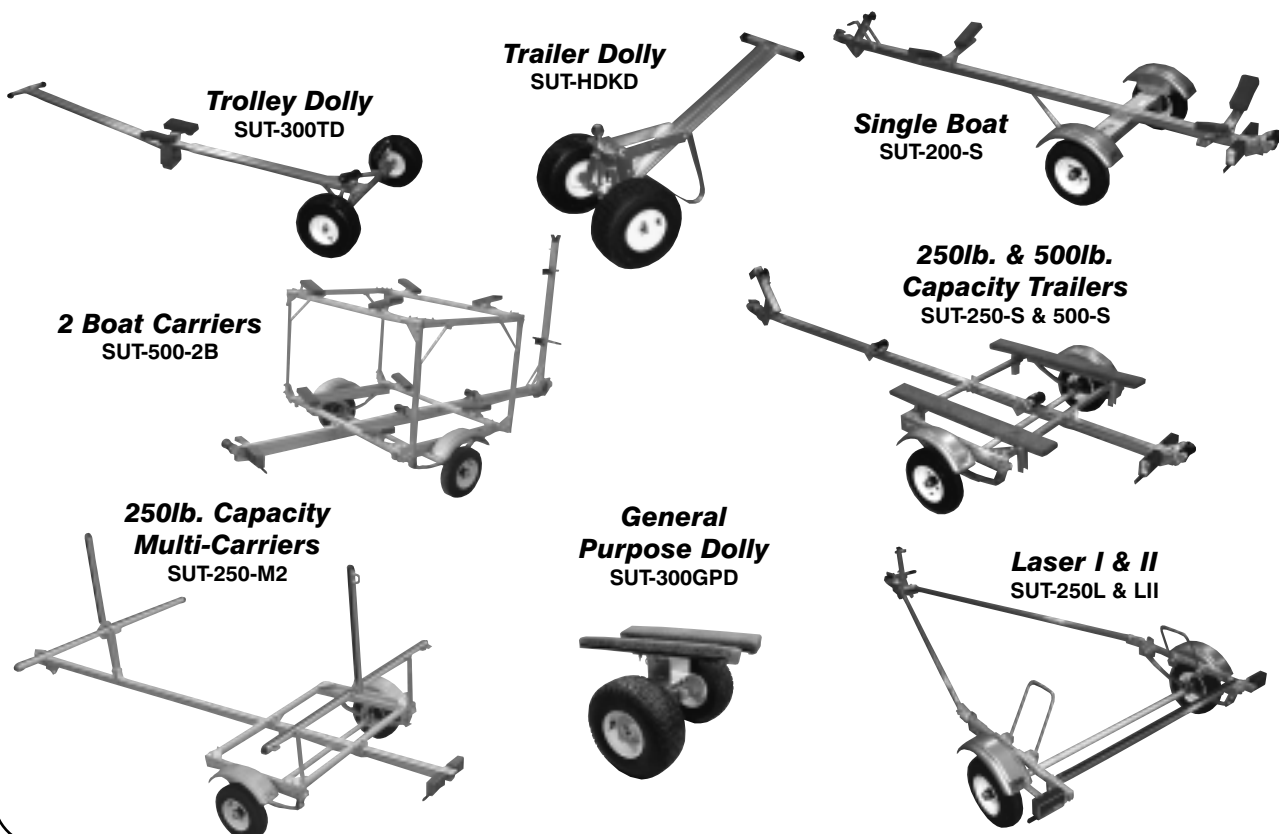
- ❑ Put boat on trailer, make sure front and rear 10" padded cradles are touching hull. Adjust bow stop and rear 6" loading roll assembly (roll should not touch boat, for easy loading only.)
- ❑ Secure boat to trailer, check coupler hook-up, lights, and begin towing!



SUT-200-S



Other SUT Products Available - All Products are UPS-able



TRAILLEX SUT PRODUCT LINE PRODUCT WARRANTY

Traillex Incorporated, 1 Industrial Park Drive, Canfield, OH 44406, states that this Warranty is designed and intended to fully comply with the requirements of Magnuson-Moss Warranty Act and all the Regulations issued by the Federal Trade Commission in connection therewith. It is not intended to violate any applicable State Law or Regulations containing more stringent requirements.

I. Duration
This warranty is given and extends for a period of one year (three hundred and sixty-five days) from date of original purchase. The implied Warranty of merchantability and fitness for particular purpose are limited to the duration of this Warranty - one year (three hundred and sixty-five days). After said one year (three hundred and sixty-five days), Traillex Incorporated expressly disclaims any Warranty of merchantability or fitness for any purpose.

II (A) Coverage
Traillex Incorporated warrants its products to be free of defects in material and workmanship under normal use and with reasonable care and maintenance, and under such conditions as set forth in this Warranty. Traillex Incorporated's obligation shall be limited to repairing or replacing defective parts at its factory at 1 Industrial Park Drive, Canfield, OH 44406, telephone number (330)533-6814, or at any authorized dealers. Any part or parts covered by this limited Warranty shall, within the one year (three hundred and sixty-five days) period hereinbefore specified, be returned to it with transportation prepaid and which, upon examination by Traillex Incorporated or an authorized dealer, show to have been defective. This Warranty extends to the original purchaser only and those protected by existing law and is not transferable.

III. Exclusions
This Warranty specifically does not cover:
(a) Expendable items including tires, cables, ropes, lines, brakes, tie downs, etc.
(b) Cost of repairs made other than by Traillex Incorporated or an authorized dealer.
(c) Products which shall have been repaired or altered by other than Traillex Incorporated or an authorized dealer.
(d) Products which shall have been subject to negligence or accidents or damage by circumstances beyond the company's control, or by improper operation, over-loading beyond stated capacity, maintenance or storage, or were used other than the normal use of service for which the trailer is intended.

(e) With respect to any component of the products covered by this Warranty which shall not be actually manufactured by Traillex Incorporated, the Warranty extended to the purchaser or claimant shall be limited to the Warranty extended by the manufacturer.
(f) Traillex Incorporated does not undertake responsibility to any purchaser of its products for any undertaking, representation or Warranty made by the dealers or third persons selling its product, beyond the Warranties herein expressed.

(g) Purchase of other acceptance of the products by any claimant under the Warranty provisions shall be on the condition and agreement that Traillex Incorporated shall, under no circumstances, be liable for any direct, indirect, consequential, contingent or incidental damage of any kind or nature whatsoever, including, but not limited to damage to any personal property or real property of the purchaser or others resulting from any breach of this limited one year (three hundred and sixty-five days) Warranty.

(h) Warranty voided if load equalizer type hitch is used.
(i) Warranty void if assembly instruction requirements are not precisely followed

IV. Claim Procedures
To make claim under this Warranty, write or call directly to Traillex Incorporated, 60 Industrial Park Drive, Canfield, OH 44406, Telephone Number (330)533-6814, identifying the trailer by serial number and giving its location. The company will give instructions within the (10) days following receipt of said claim. Traillex Incorporated will exert its best effort to repair or replace the part or parts if found to be defective within the terms of this Warranty, within (60) days after notification of the claim. In addition to the provisions of this Warranty, the retail purchaser has available the legal remedies provided by the Magnuson-Moss Warranty Act, Public Law 93-627, 88 Stat. 2183-2193, U.S. Code, Secs. 2301-2312, and any applicable State statutes.
(j) Void if weight limit of vin tag is exceeded.

Warranty

Traillex

P.O. Box 553 • 1 Industrial Park Dr.
Canfield, OH 44406-0553

Phone: (330) 533-6814

Fax: (330) 533-9118



SUT-200-S Trailer for Small Boats/Kayaks/Canoes up to 17 feet long.

**Additional Trailers and information can be seen from
our web site at: www.traillex.com**

Made In U.S.A.

Traillex reserves the right to discontinue models at anytime, change price, specs, or design without notice and without obligation.

