

## **WPWCO Winch post and cap for SUT-200-S, SUT-250-S AND SUT-350-S**



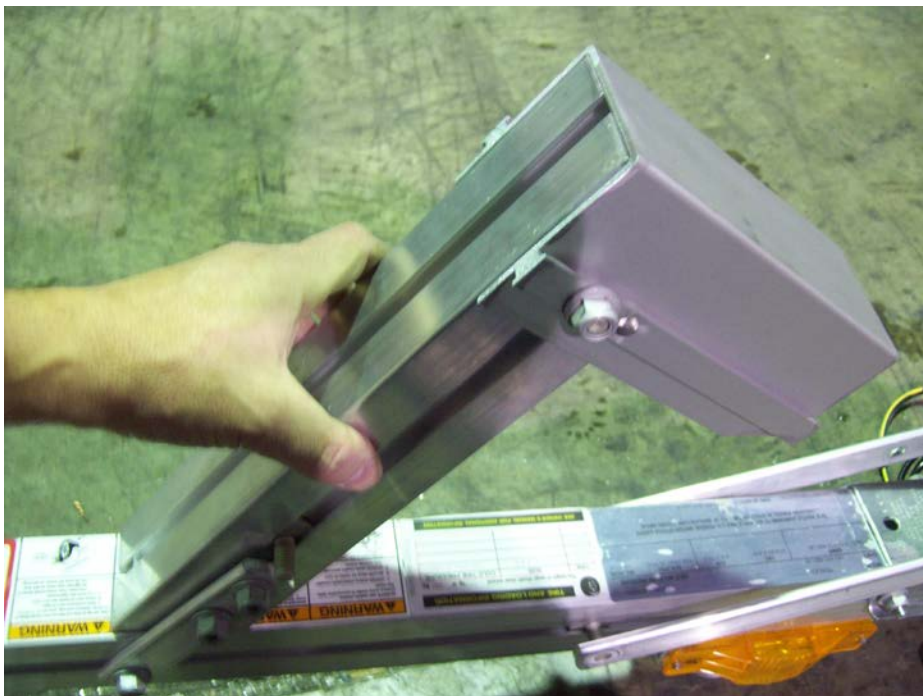
**Winch post with mounting hardware.**



**Loosen the nuts and remove the lifting handles from the trailer.**



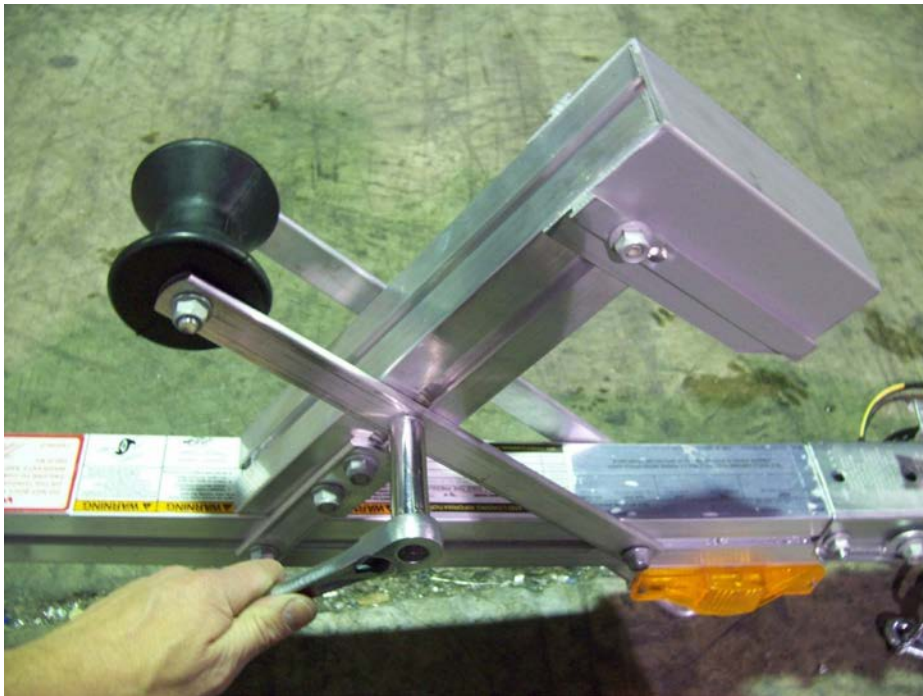
**Remove one nut from the bottom of the bow stop bracket to accommodate the winch post.**



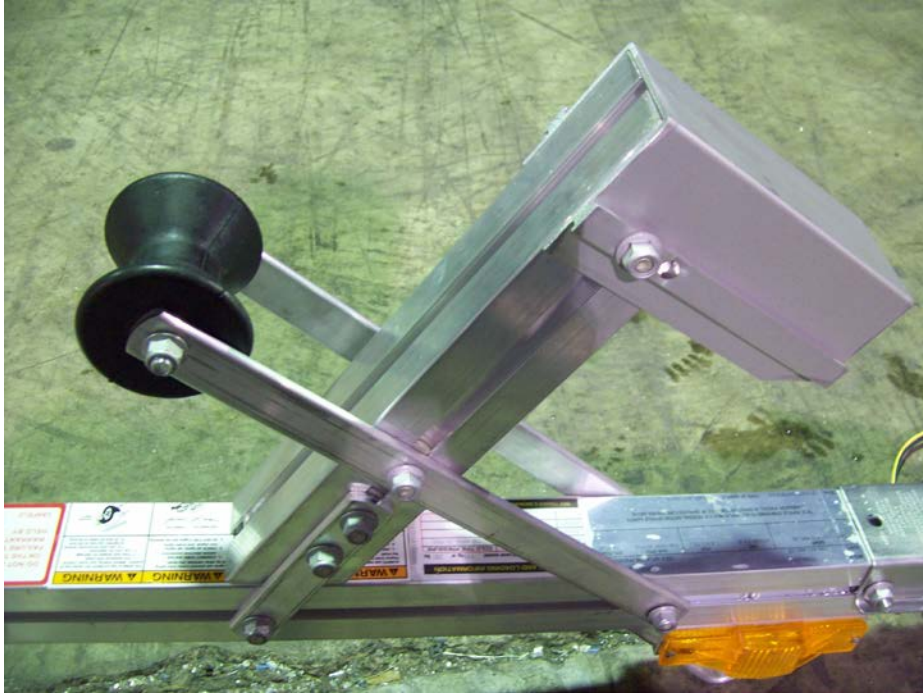
**Install the side braces of the winch post onto the T-bolts that were used on the lifting handles and reuse the nuts.**



**Install the bow stop brackets on T-bolt located on the winch post then reuse the nuts from the lifting handles.**



**Once the post is in position tighten all the nuts.**

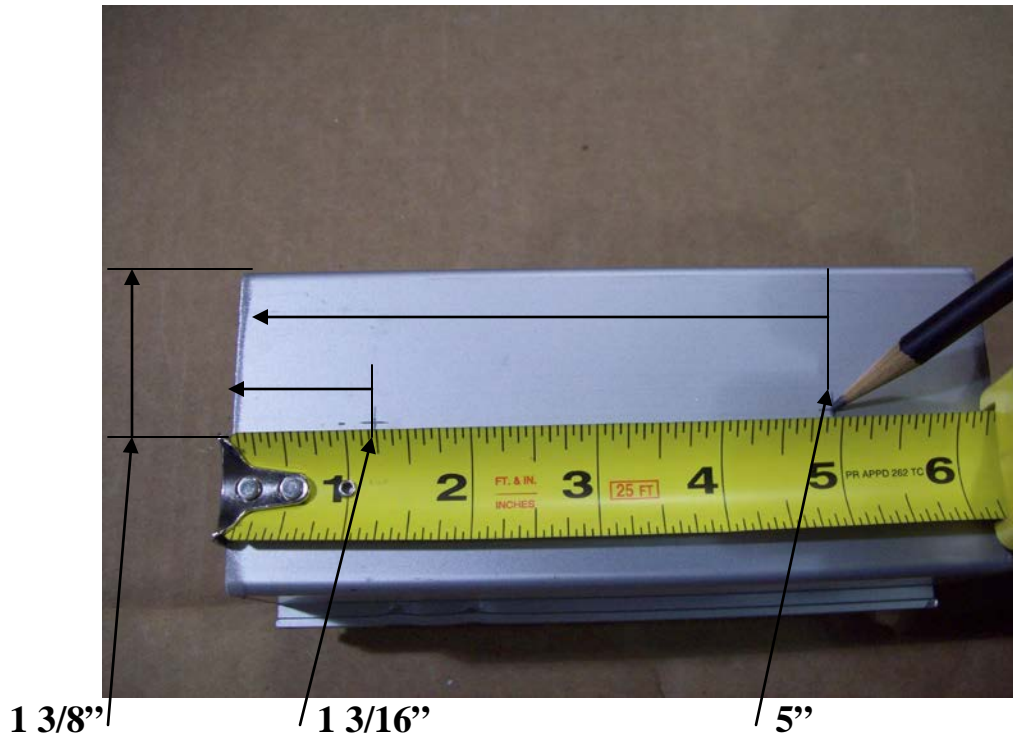


**Finished winch post.**

### **Installing a 4-201 winch on the cap**



**Loosen nuts and remove cap from the post.**



**Measure out 1 3/16" and 5" from the end of the cap and make a pencil mark for drilling. Also draw a center line at 1 3/8" from the side of the cap as shown.**



**Then drill two holes in the cap as shown.**



**Locate two bolts and flat washer to mount the winch.**



**Bolt with washer**

**Bolt**

**Install bolt with washer in slotted hole and the remaining bolt in the front hole as shown.**



**Line up the bolts with the holes on the cap.**



**Locate the two nuts and spacers from the hardware kit.**



**Turn winch on it side and install the spacers and nuts as shown.**



**Once winch is in position tighten nuts.**





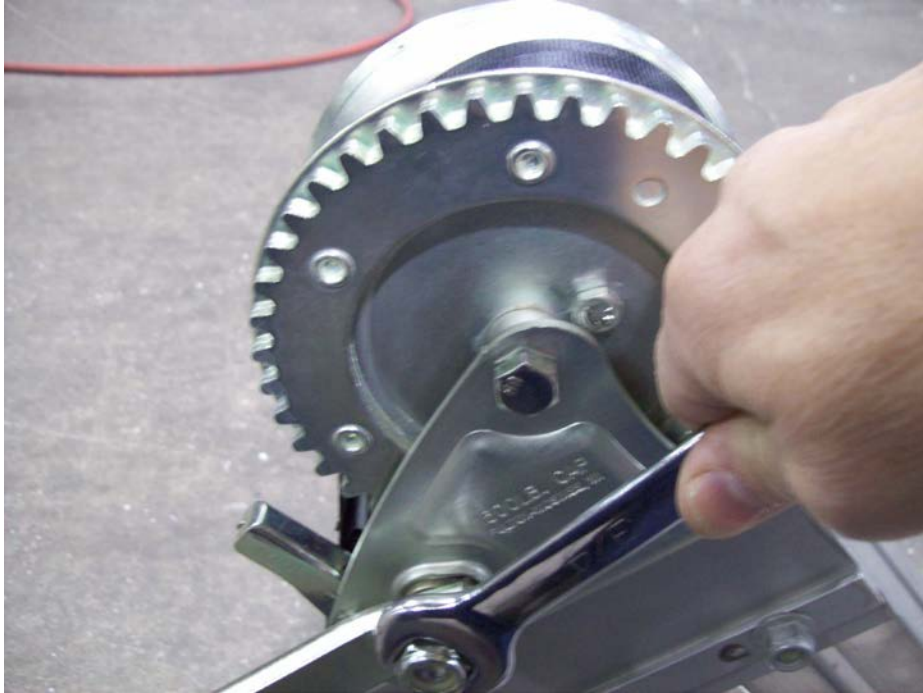
**Reinstall cap on post as shown. Once in place tighten nuts back up.**



**Locate the crank handle and nut for the winch.**



**Place handle on the shaft of the winch then install the nut.**



**Tighten nut.**



**Winch installation is finished at this point.**