

# **SUT-700TU**

## **UNPACK AND IDENTIFY THE FOLLOWING PARTS.**

**Failure to follow the assembly instructions could result in serious injury or death.**

**Incorrect assembly or modifications to your dolly will void any specific or implied warranty.**

**For questions or assistance assembling your trailer call 800-282-5042.**



Tongue with pads.



Handle assembly



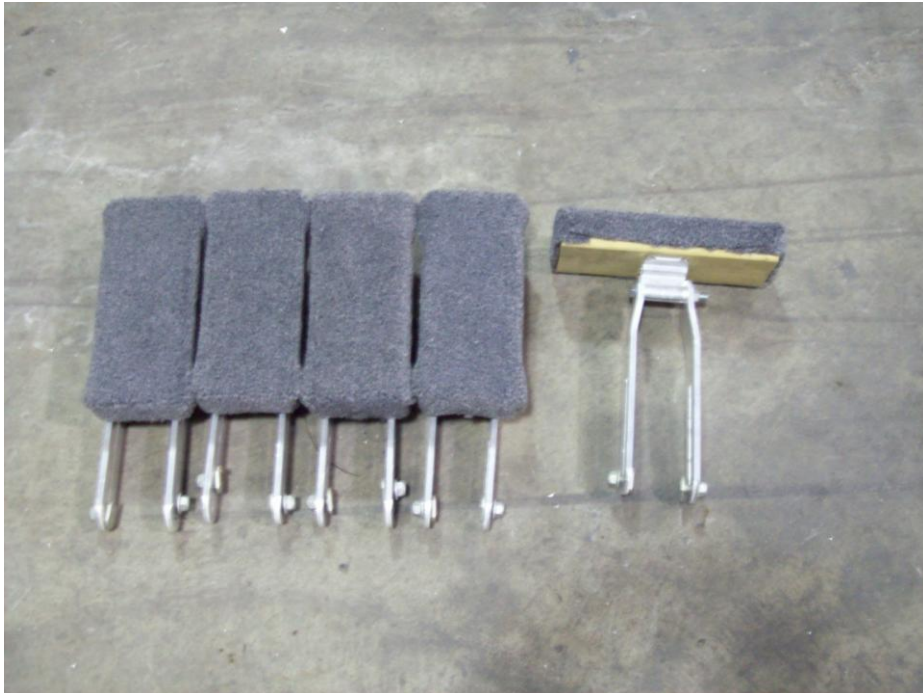
Hardware bags



Axle spacers

T-bolts will have to be added to the angle brackets on both axle spacers.  
Axles and axle spacers





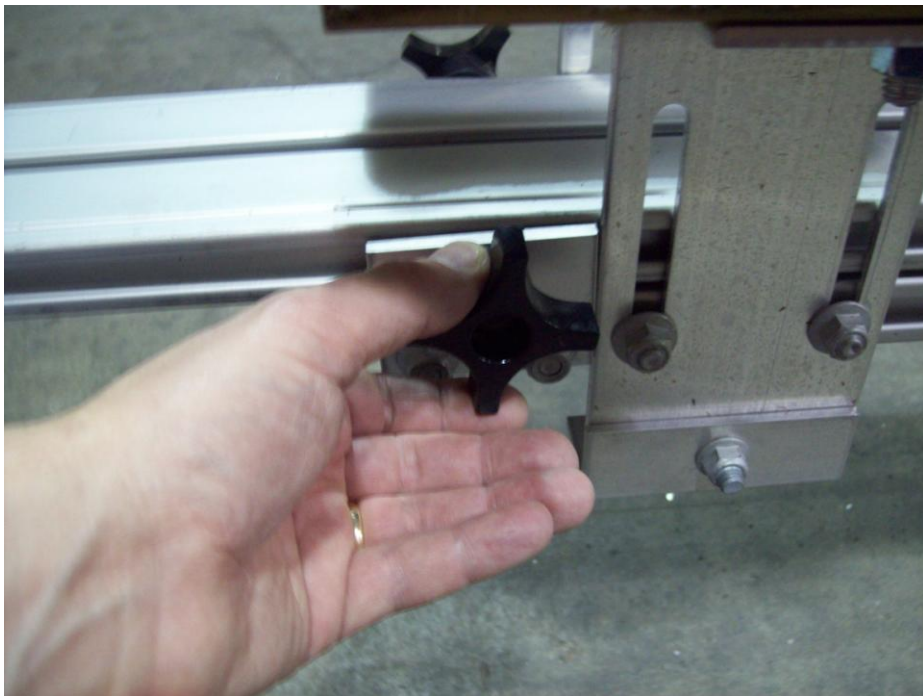
Brackets will have to be installed on pivot plates.  
Pad assemblies



Wheels



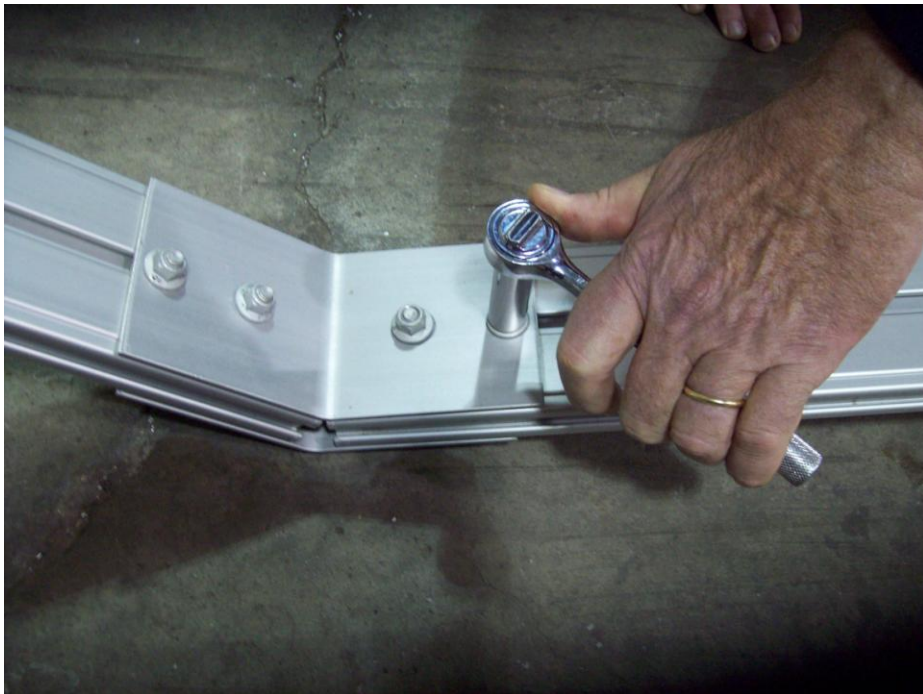
Install the center pads onto the T-bolts located on the bottom tongue section. Final location is adjustable.



Install the black knobs found in the hardware bag.



Install the neck for handle on top part of the tongue section.

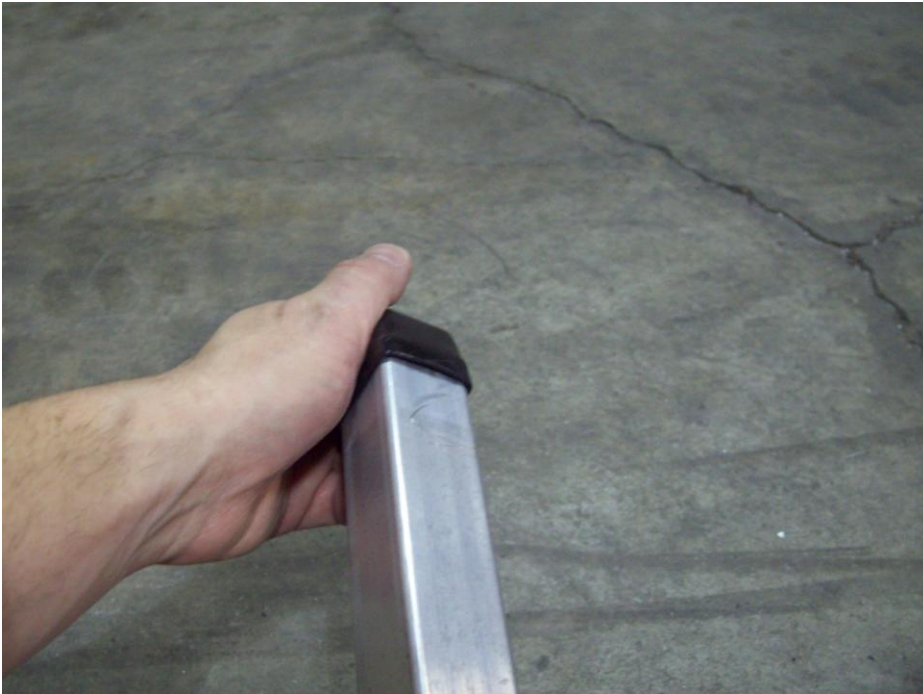
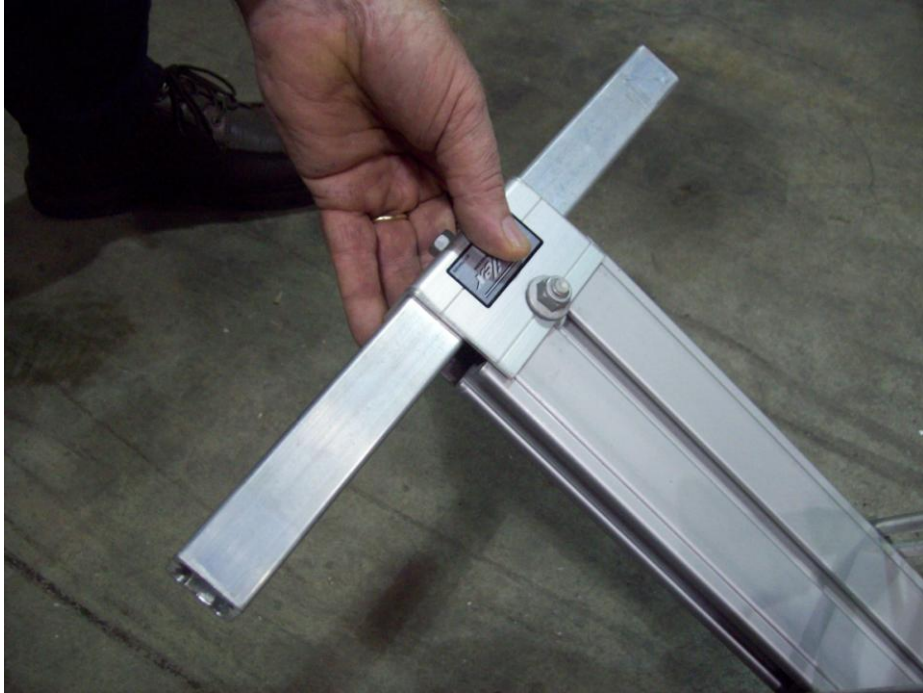


Position, then make sure to tighten nuts.



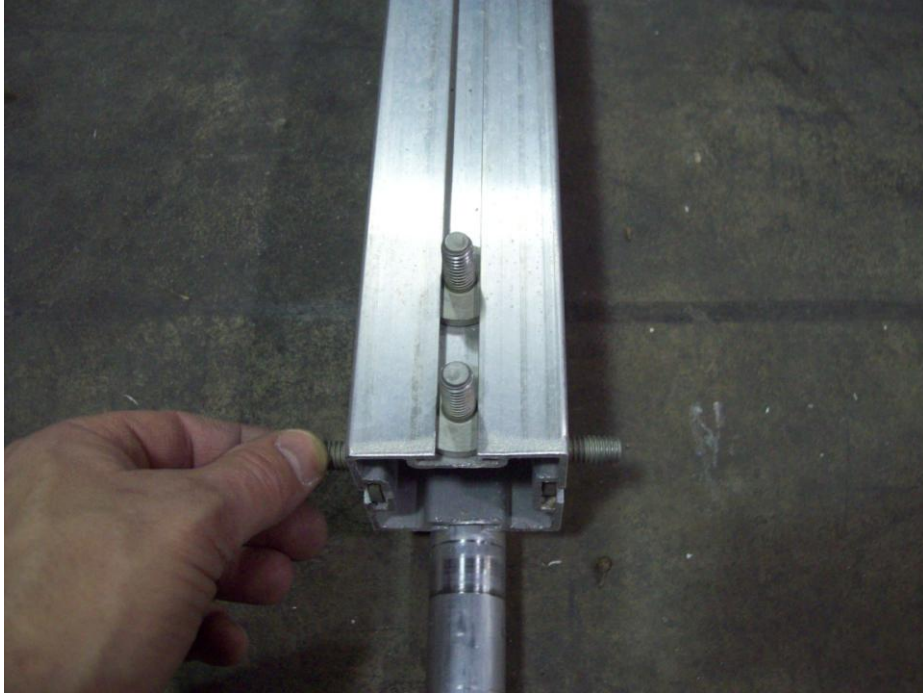


Install the bow stop into the neck then tighten. The final location is adjustable.



Install the handle on the neck then tighten nuts. Locate the black caps in the hardware bag and install them on the handle.

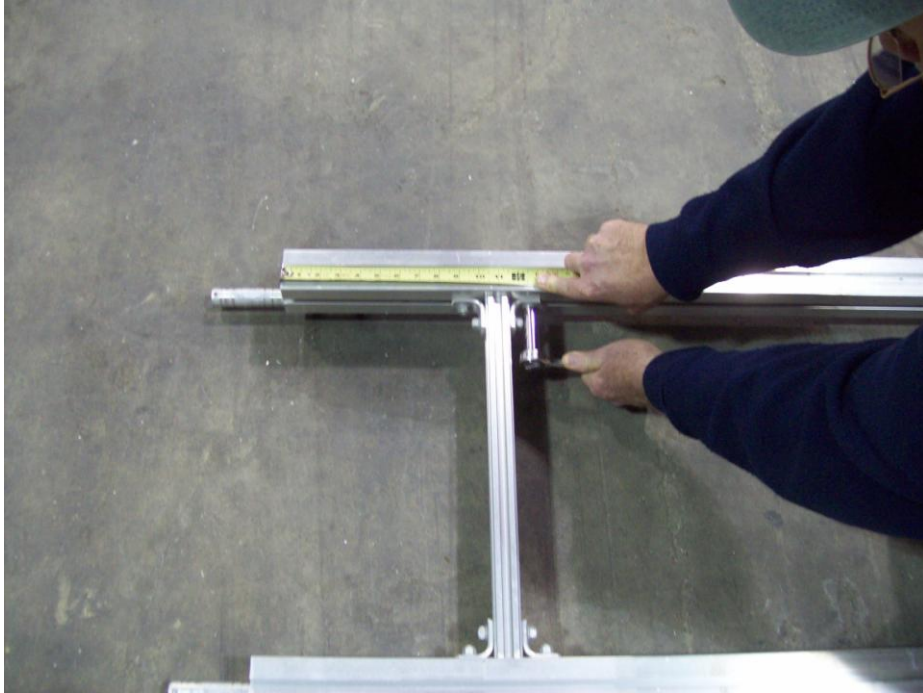




Install four T-bolts in the rear axle. Put two on top and one on each side of the axle for the pad brackets. Install only the top two T-bolts in the front axle.



Install axle spacers on each side as shown.



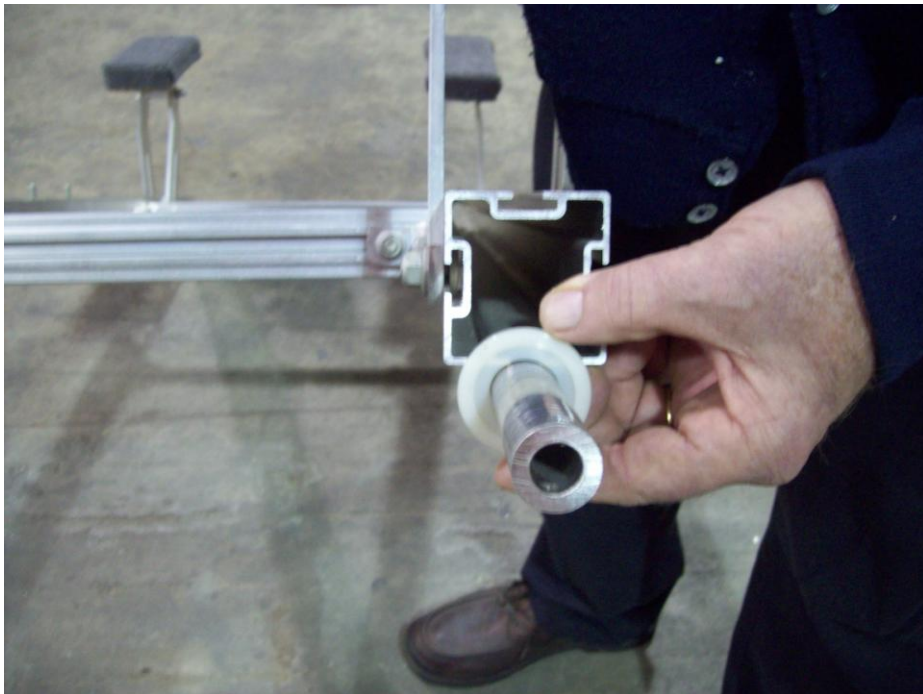
Position axle spacers 11” from the ends of the axles then tighten nuts.



Install the pads on the ends of the axles.



Position brackets and then tighten nuts. Final adjustments will be made later.



Install nylon washer as shown. Repeat the process for the other axles. These washers will be found in the hardware bag.





Install the wheels on each axle as shown.



Install nylon washers on the outside of each wheel.



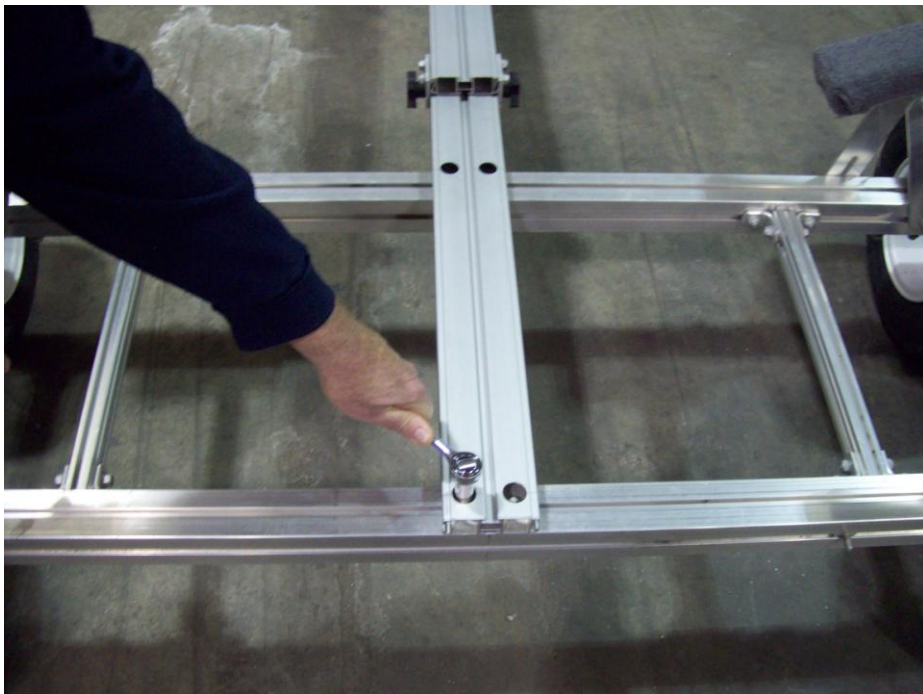
Install cotter key in the ends of each axle. Then bend the tips of the cotter keys to keep tires in place.



At this point the axle assembly should look like this.



Position the tongue section in the center of the axles. The center should be 29" from the ends of the axles.

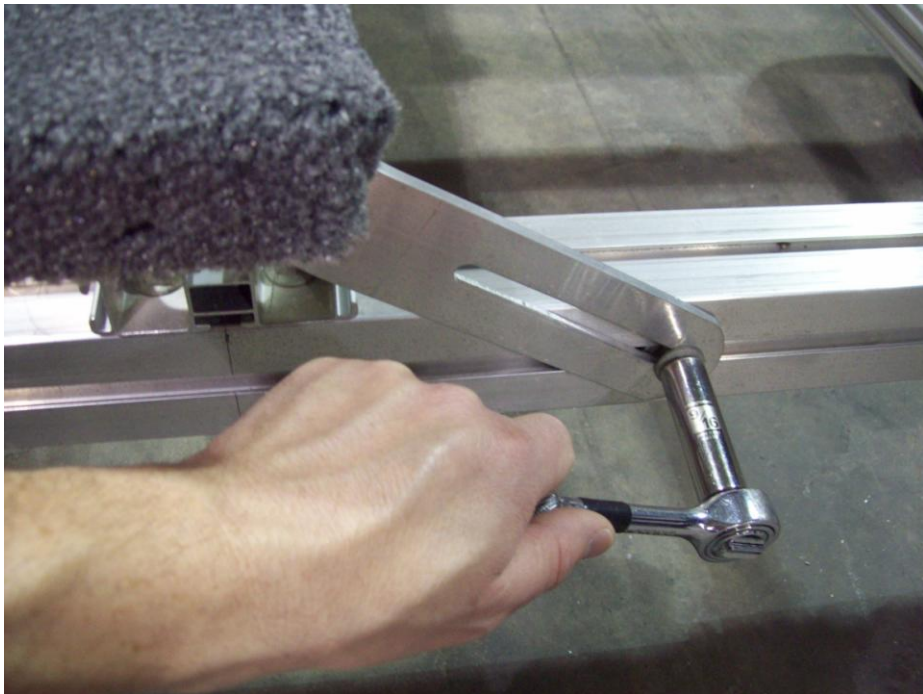


Install nuts and tighten.





Now install the rear center pad brackets on each side of the rear axle.



Once in place tighten nuts.



## Finished Dolly







KJM 1/28/10